

**BINKS**®

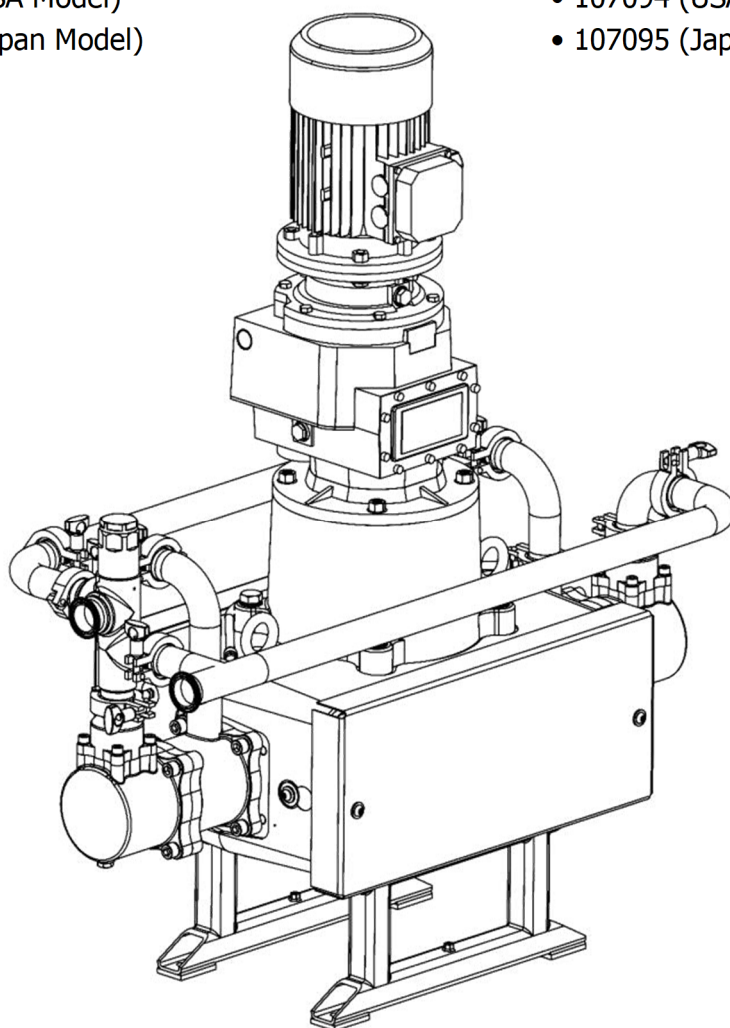
# E2-30/40 Electric Drive Pump

## E2-30

- 107071 (EU Model)
- 107074 (USA Model)
- 107075 (Japan Model)

## E2-40

- 107093 (EU Model)
- 107094 (USA Model)
- 107095 (Japan Model)



### **IMPORTANT! DO NOT DESTROY**

It is the Customer's responsibility to have all operators and service personnel read and understand this manual.

Contact your local Carlisle Fluid Technologies representative for additional copies of this manual.

**READ ALL INSTRUCTIONS BEFORE OPERATING THIS PRODUCT**

**Product Description / Object of Declaration:** Electric Pump E2, E4, EV2

**EN**

**This Product is designed for use with:** Solvent and Water based materials

**Suitable for use in hazardous area:** Zone 1

**Protection Level:** II 2 G X IIB T4 (Pump)  
II 2 G Exd/Exde IIB T4 IP55 (Motor) CE0722  
II 2 GD ck T4 (Gearbox)

**Notified body details and role:** Element Materials Technology (0891)  
Lodging of Technical file

**This Declaration of conformity / incorporation is issued under the sole responsibility of the manufacturer:** Carlisle Fluid Technologies UK Ltd,  
Ringwood Road,  
Bournemouth, BH11 9LH. UK

## EU Declaration of Conformity



**This Declaration of conformity / incorporation is issued under the sole responsibility of the manufacturer:**

Machinery Directive 2006/42/EC

ATEX Directive 2014/34/EU

EMC Directive 2014/30/EU

by complying with the following statutory documents and harmonized standards:

EN ISO 12100:2010 Safety of Machinery - General Principles for Design

EN 12621:+A1:2010 Machinery for the supply and circulation of coating materials under pressure - Safety requirements

EN 1127-1:2011 Explosive atmospheres - Explosion prevention - Basic concepts

EN 13463-1:2009 Non electrical equipment for use in potentially explosive atmospheres - Basic methods and requirements

EN 13463-5:2011 Non electrical equipment for use in potentially explosive atmospheres - Protection by constructional safety "c"

EN 13463-8:2003 Non-electrical equipment for potentially explosive atmospheres. Protection by liquid immersion 'k'

EN 60079-0:+A11:2013 Explosive atmospheres - Equipment. General requirements

EN 60079-1:2014 Explosive atmospheres - Equipment protection by flameproof enclosures "d"

EN 60079-7:2015 Explosive atmospheres. Equipment protection by increased safety "e"

EN 60034-1: 2010 Rotating electrical machines

Providing all conditions of safe use / installation stated within the product manuals have been complied with and also installed in accordance with any applicable local codes of practice.

Signed for and on behalf of Carlisle Fluid  
Technologies UK Ltd:

D Smith



Director of Sales (EMEA)

29/6/18

Bournemouth, BH11 9LH, UK

In this part sheet, the words WARNING, CAUTION and NOTE are used to emphasize important safety information as follows:

**EN**

 <b>WARNING</b>	 <b>CAUTION</b>	<b>NOTE</b>
Hazards or unsafe practices which could result in severe personal injury, death or substantial property damage.	Hazards or unsafe practices which could result in minor personal injury, product or property damage	Important installation, operation or maintenance information.

 **WARNING**

Read the following warnings before using this equipment.



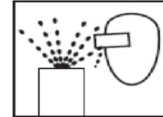
**READ THE MANUAL.** Before operating finishing equipment, read and understand all safety, operation and maintenance information provided in the operation manual.



**AUTOMATIC EQUIPMENT.** Automatic equipment may start suddenly without warning.



**WEAR SAFETY GLASSES.** Failure to wear safety glasses with side shields could result in serious eye injury or blindness.



**PROJECTILE HAZARD.** You may be injured by venting liquids or gases that are released under pressure, or flying debris.



**DE-ENERGIZE, DE-PRESSURISE, DISCONNECT AND LOCK OUT ALL POWER SOURCES DURING MAINTENANCE.** Failure to de-energize, disconnect and lock out all power supplies before performing equipment maintenance could cause serious injury or death.



**KNOW WHERE AND HOW TO SHUT OFF THE EQUIPMENT IN CASE OF AN EMERGENCY.**



**NOISE LEVELS.** The A-weighted sound level of pumping and spray equipment may exceed 85 dB(A) depending on equipment settings. Actual noise levels are available on request. It is recommended that ear protection is worn at all times while equipment is in use.



**PRESSURE RELIEF PROCEDURE.** Always follow the pressure relief procedure in the equipment instruction manual.



**INSPECT THE EQUIPMENT DAILY.** Inspect the equipment for worn or broken parts on a daily basis. Do not operate the equipment if you are uncertain about its condition.



**OPERATOR TRAINING.** All personnel must be trained before operating finishing equipment.



**EQUIPMENT MISUSE HAZARD.** Equipment misuse can cause the equipment to rupture, malfunction or start unexpectedly and result in serious injury.



**PACEMAKER WARNING.** You are in the presence of magnetic fields which may interfere with the operation of certain pacemakers.



**HIGH PRESSURE CONSIDERATION.** High pressure can cause serious injury. Relieve all pressure before servicing. Spray from the gun, hose leaks or ruptured components can inject fluid into your body and cause extremely serious injury.



**KEEP EQUIPMENT GUARDS IN PLACE.** Do not operate the equipment if the safety devices have been removed.



**STATIC CHARGE.** Fluid may develop a static charge that must be dissipated through proper grounding of the equipment, objects to be sprayed and all other electrically conductive objects in the dispensing area. Improper grounding or sparks can cause a hazardous condition and result in fire, explosion or electric shock and other serious injury.



**NEVER MODIFY THE EQUIPMENT.** Do not modify the equipment unless the manufacturer provides written approval.



**PROP 65 WARNING.** WARNING: This product contains chemicals known to the state of California to cause cancer and birth defects or other reproductive harm.



**PINCH POINT HAZARD.** Moving parts can crush and cut. Pinch points are any areas where there are moving parts.

**IT IS THE RESPONSIBILITY OF THE EMPLOYER TO PROVIDE THIS INFORMATION TO THE OPERATOR OF THE EQUIPMENT.**

## SPECIFICATION

Nominal pump stroke:	50mm [1.97 ins]
E2-30* Maximum fluid pressure:	20.7 bar [300psi]
E2-40* Maximum fluid pressure:	16 bar [232psi]
E2-30 Nominal flow volume / cycle:	0.75 l/m [0.20 US gal/m]
E2-40 Nominal flow volume / cycle:	1.00 l/m [0.26 US gal/m]
E2-30 Fluid Output @ 20 HZ [10 cycles/min]	7.5 l/m [2.0 US gal/m]
E2-40 Fluid Output @ 20 HZ [10 cycles/min]	10 l/m [2.64 US gal/m]
E2-30 Fluid Output @ 80 HZ [40 cycles/min]	30 l/m [8.0 US gal/m]
E2-40 Fluid Output @ 80 HZ [40 cycles/min]	40 l/m [10.6 US gal/m]
Fluid inlet connection: 'A'	1 ½" Sanitary
Fluid outlet connection: 'B'	
Gearbox Ratio:	56:1
Gearbox Oil (EU Model)	Synthetic 220 (typically Agip Blasia S)
Gearbox Oil (USA Model)	SHC 630 Synthetic Oil
AC Induction Electric Motor- EU Model 0.75 kW 4Pole 1400 RPM 0.75 kW 4Pole 1400 RPM - Japan Model	400V 3PH 1.5 kW @ 50HZ EEx d 11B T3 Rated 20 to 80 Hz (c/w thermisters)
AC Induction Electric Motor - USA Model	460V 3PH 1 Hp @ 60HZ Class 1, Group D. Rated 20 to 80 Hz (c/w thermisters)
Total Weight of Pump (inc electric motor)	250 kg [550 lbs]
Max. Inlet Pressure	2 bar [29 psi]

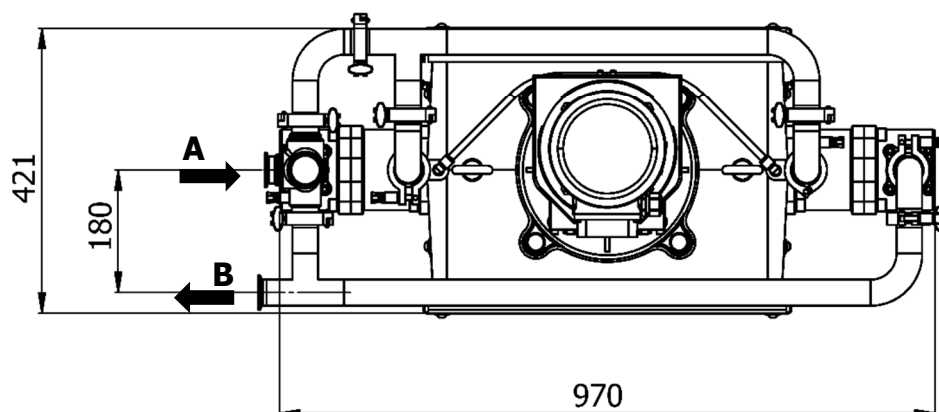
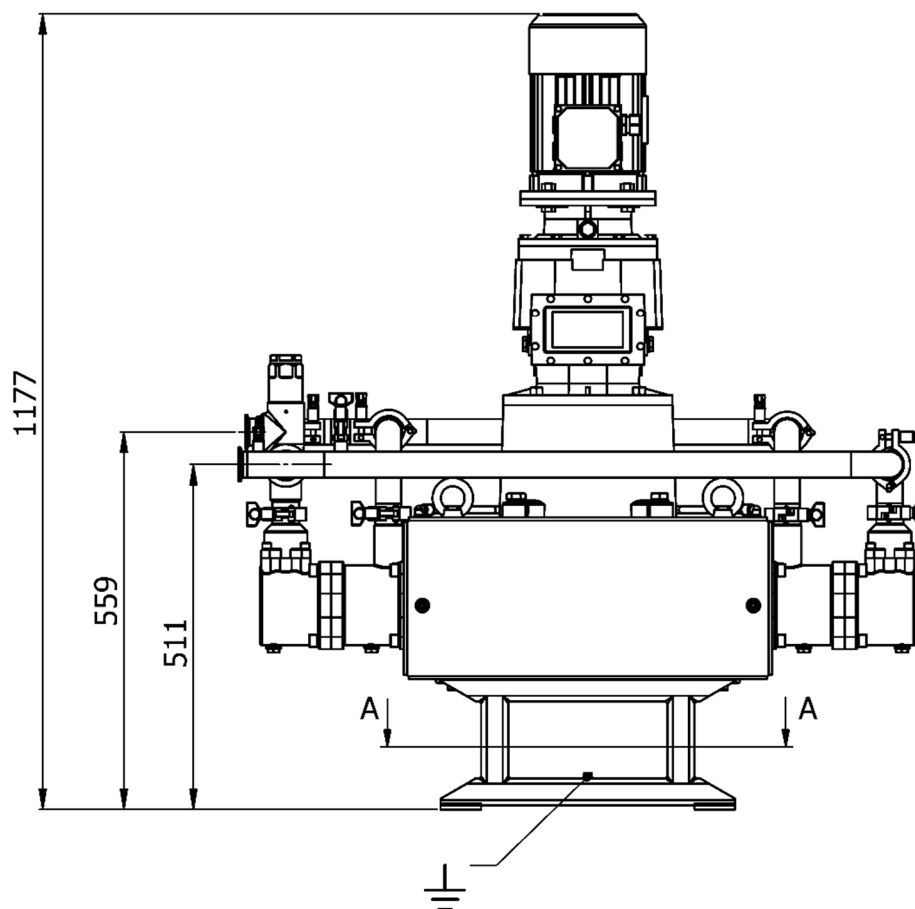
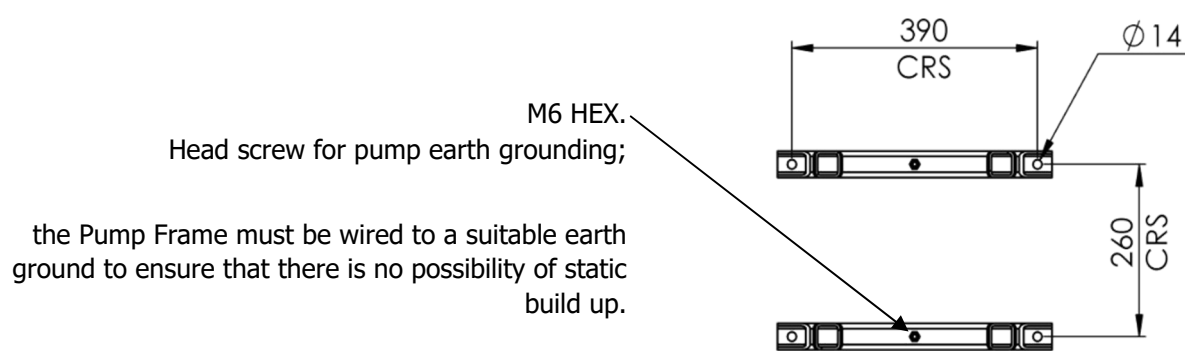
### NOTE

\* Pressure when used in 'Smart Mode' (Closed Loop Pressure Mode)

Reduce Maximum working pressure by 2 bar [29 psi] when using in Open Loop Flow Mode

e.g. E2-15 Maximum Set Pressure of 18 bar to operate Pump on a 24/7 basis

## DIMENSIONS AND MOUNTING DETAILS



## INSTALLATION

The Pump Units are designed for location in Zone 1 Hazardous areas, ATEX Category 2.

Electrical connections must be in accordance with Local Regulations for installation in Hazardous Areas.

It is recommended that a Local Control Box is positioned in close proximity to the pump, as a convenient local Start / Stop facility and Junction box.

The main Pump Control Panel must be positioned within an Electrically Safe Area.

A Pressure switch (and/or Pressure relief valve) must be connected to the outlet manifold port and set to stop the pump (or relieve the fluid pressure) in the event of the system overpressure

e.g. blocked paint filter, otherwise Pump warranty may be invalidated.

This is necessary to protect the Pump mechanics from overload.

An adapter to mount a pressure switch and pressure sensor is available, see accessories.

It is recommended that the switch setting is set to 1 bar [14.5 psi] above the maximum required pressure.

The maximum pressure setting the Pressure Switch should be set to is 20 bar [305 psi] and 17 bar [246 psi] respectively.

The Pressure Switch is classified as simple apparatus and as such should be electrically connected as part of an intrinsically safe electrical circuit.

The Pressure Switch should be wired as a Normally Closed contact (fail safe) and be hard wired to stop the motor on operation, to minimise response time.

## INSTALLATION

### Electric Motor

The motor must be wired to provide a clockwise direction of the cam.

Electric Motors for hazardous areas are specially designed to comply with official regulations concerning the risk of explosion.

If improperly used, badly connected, or altered no matter how minor, their reliability could be in doubt.

Standards relating to the connection and use of electrical apparatus in hazardous areas must be taken into consideration.

Only trained personnel familiar with these standards should handle this type of apparatus.

The motor is fitted with PTC temperature sensors (Thermistors).

Once operating temperature is reached, this device quickly changes the resistance;

it must be connected to a suitable releasing device mounted within the control panel and wired to stop the motor if an over temperature occurs.

### Inverter

Required Inverter Settings	Value
Maximum Hz Output	80 Hz
Minimum Hz Output	20 Hz
Acceleration Ramp	5 Seconds
Deceleration Ramp	0.1 Seconds
Rated Motor Power	1.5 kW
Rated Motor Current	3.8 A
Rated Motor Power Factor	0.81
Rated Motor Efficiency	78 %
Rated Motor Frequency	50 Hz
Rated Motor Voltage	400 V
Rated Motor Speed	1440 RPM

## INSTALLATION

- Attach suitable flexible hoses to the inlet and outlet connections.  
e.g.,
  - Suction - Ø50 I.D. [-1 to 10 bar working pressure]
  - Outlet - Ø38 - 50 I.D. [20 bar working pressure]
- Ensure adequate air space around the Pump for maintenance and electric motor cooling requirements.
- Check that the oil plug on top of Gearbox has been replaced with the correct venting plug.

The vent plug is supplied in a bag attached to the gearbox.

- Ensure the gearbox is filled with oil.  
(The gearbox is filled with the correct amount of oil at the factory)



## SYSTEM OPERATION

### **Before starting:-**

- Ensure all electrical and mechanical connections are correctly made.
- All required interlocks are tested and operational.
- Suitable material for pumping is available at the suction hose.
- The outlet connection is not blocked or isolated by any valves.
- Check the gearbox oil level, please note the the gearbox is supplied with life lubricant and does not need any maintenance.

Set the pump speed to the minimum frequency 20 Hz and start the pump to remove any air from the circuit.

Inspect for any system leaks.

Set the pump cycle rate to achieve the required paint volume and then adjust the system back pressure regulator to achieve the desired system fluid pressure.

### **Smart Mode:**

The return line 'back pressure' regulator responds to the changes in system fluid flow demand, (due to variable paint usage) by dynamically adjusting the paint flow rate returning to the system paint tank, thus maintaining the set pressure.

## PARTS LIST - Pump Assembly

ITEM	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	193709	E2-30/40 MECHANICAL ASSY	1	
2	192669	H063 ATEX GEARBOX	1	<i>EU MODEL</i>
	192670	H063 GEARBOX (Not Shown)	1	<i>USA MODEL</i>
	192756	H063 GEARBOX (Not Shown)	1	<i>JAPAN MODEL</i>
3	192666	1.5KW ATEX MOTOR	1	<i>EU MODEL</i>
	192667	1.5KW ELECTRIC MOTOR (Not Shown)	1	<i>USA MODEL</i>
4	163126	M12 HEXAGON NUT	4	
5	164470	M12 WASHER	4	
6	165044	M12 SPRING WASHER (ST ST)	8	
7	165960	M12 x 40 CAP HEAD SCREW	8	
8	194249	E2-30 FLUID SECTION	2	
	192755	E2-40 FLUID SECTION	2	
9	194559	COVER C/W CAP FIXINGS	2	
10	194901	E2-30 MANIFOLD & PRV ASSEMBLY	1	
	194902	E2-40 MANIFOLD & PRV ASSEMBLY	1	

KEY



GREASE



LOCTITE



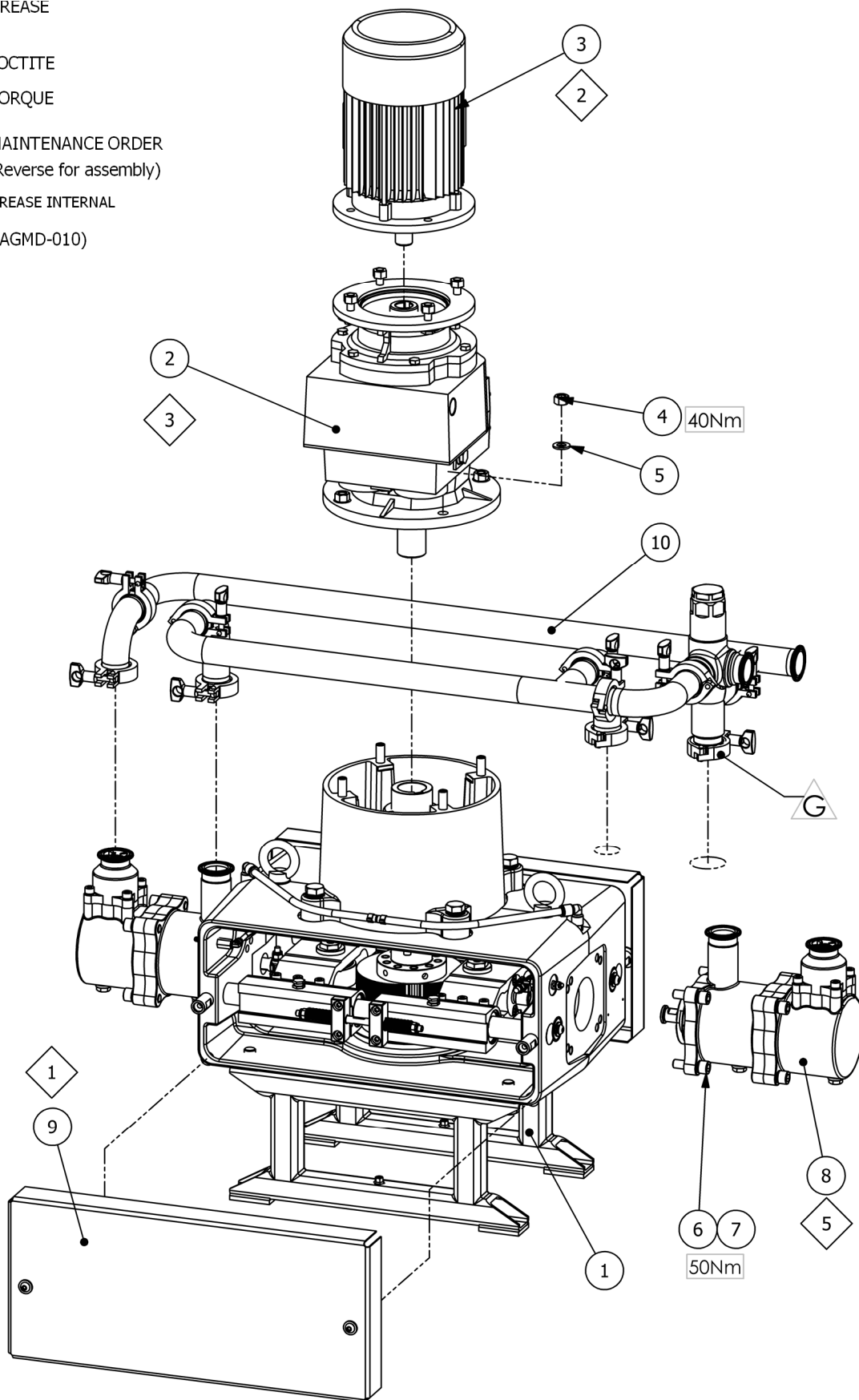
TORQUE



MAINTENANCE ORDER  
(Reverse for assembly)








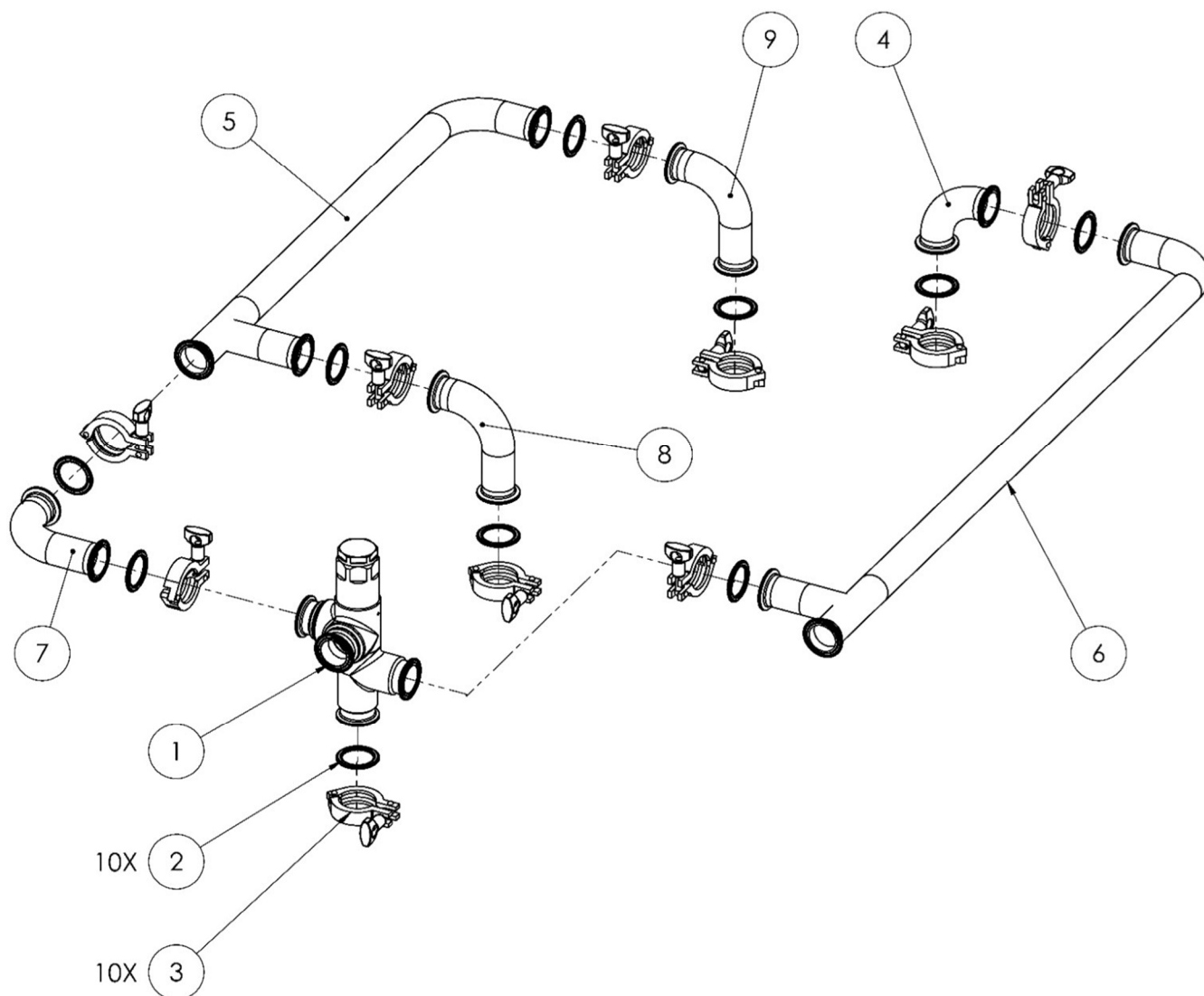
GREASE INTERNAL  
(AGMD-010)



## PARTS LIST - PRV and Manifold Assembly

ITEM	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	104168	E2-30 1.5" PRESSURE RELIEF VALVE	1	22 bar
	104201	E2-40 1.5" PRESSURE RELIEF VALVE	1	16 bar
2	192008	1.5" SANITARY GASKET - PTFE	10	
3	192009	1 & 1 1/2 SANITARY CLAMP	10	
4	193746	1.5" SANITARY ELBOW	1	
5	194275	INLET MANIFOLD	1	
6	194276	OUTLET MANIFOLD	1	
7	194591	E2-30 1.5" [119mm] EXT. SANITARY ELBOW	1	
	194591	E2-40 1.5" [119mm] EXT. SANITARY ELBOW	1	
8	194591	E2-30 1.5" [119mm] EXT. SANITARY ELBOW	1	
	194594	E2-40 1.5" [119mm] EXT. SANITARY ELBOW	1	
9	194591	E2-30 1.5" [119mm] EXT. SANITARY ELBOW	1	
	194594	E2-40 1.5" [119mm] EXT. SANITARY ELBOW	1	

- KEY
-  GREASE
  -  LOCTITE
  -  TORQUE
  -  MAINTENANCE ORDER  
(Reverse for assembly)
  -  GREASE INTERNAL  
(AGMD-010)

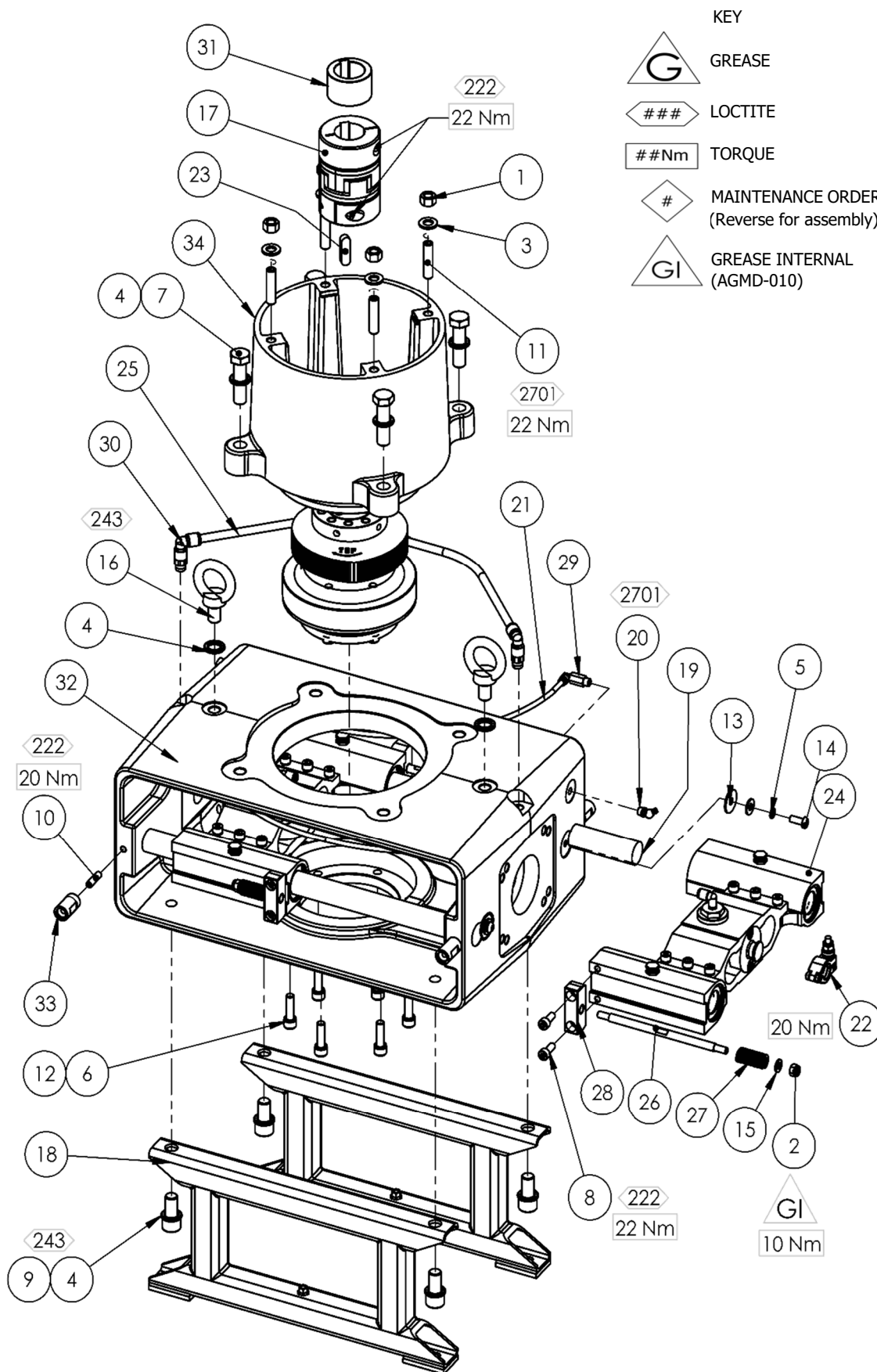


## PARTS LIST - Mechanical Assembly

ITEM	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	163126	M12 HEXAGON NUT	4	
2	163161	M8 NYLOC NUT	4	
3	164470	M12 WASHER (ST ST)	4	
4	165100	M16 SPRING WASHER	10	
5	165108	M8 SPRING WASHER	4	
6	165123	Ø10 SPRING WASHER	6	
7	165371	M16 x 60 HEX HEAD BOLT (PLATED)	4	
8	165552	M8 x 20 CAP HEAD SCREW	8	
9	165588	M16 x 30 CAP HEAD SCREW	4	
10	165663	M8 x 30 GRUB SCREW	4	
11	165686	M12 x 50 GRUB SCREW	4	
12	165988	M10 x 30 CAP HEAD SCREW	6	
13	177020	MUD GUARD WASHER - STST	4	
14	177021	M8 x 20 BUTTON HEAD CAP SCREW	4	
15	192400	SPRING RETAINING WASHER	4	
16	192441	M16 EYE BOLT	2	
17	192589	COUPLING ASSY	1	
18	192634	MOUNTING FRAME	2	
19	192643	LINEAR BEARING ROD	2	
20	192650	GREASE NIPPLE	2	
21	192662	GREASE HOSE	2	④
22	192668	SHAFT CLAMP ASSY	2	
23	192671	12 x 8 x 40 KEY	1	
24	192682	CARRIAGE ASSEMBLY	2	
25	192753	LEAK DETECTION HOSE ASSY	1	
26	193102	CARRIAGE SPRING ROD	2	

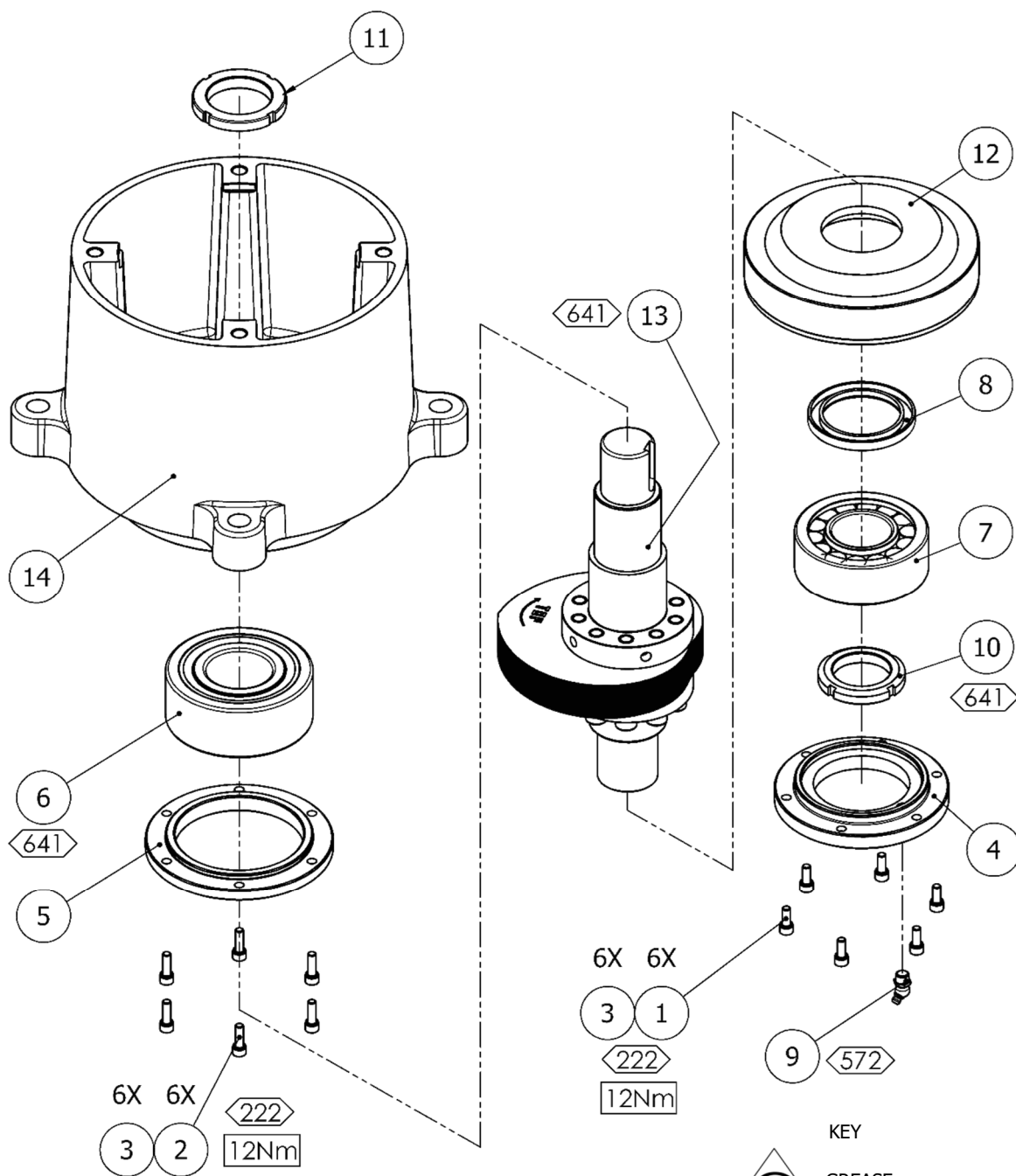
**PARTS LIST - Mechanical Assembly**






<b>ITEM</b>	<b>PART NUMBER</b>	<b>DESCRIPTION</b>	<b>QTY</b>	<b>REMARKS</b>
27	193104	CARRIAGE SPRING	4	
28	193105	SPRING KEEP ASSEMBLY	4	
29	193130	1/8"- 6 mm EXTENDED ELBOW	2	
30	193131	Ø10 x 1/4" BSPT EXT ELBOW	2	
31	193696	Ø40 SHAFT COUPLING SPACER	1	
32	194538	MAIN BODY MACHINING	1	
33	194540	SPACER	4	
34	194584	BELL HOUSING CAM ASSY	1	



\*\* Tighten bolts holding carriage ends once pump is fully assembled.





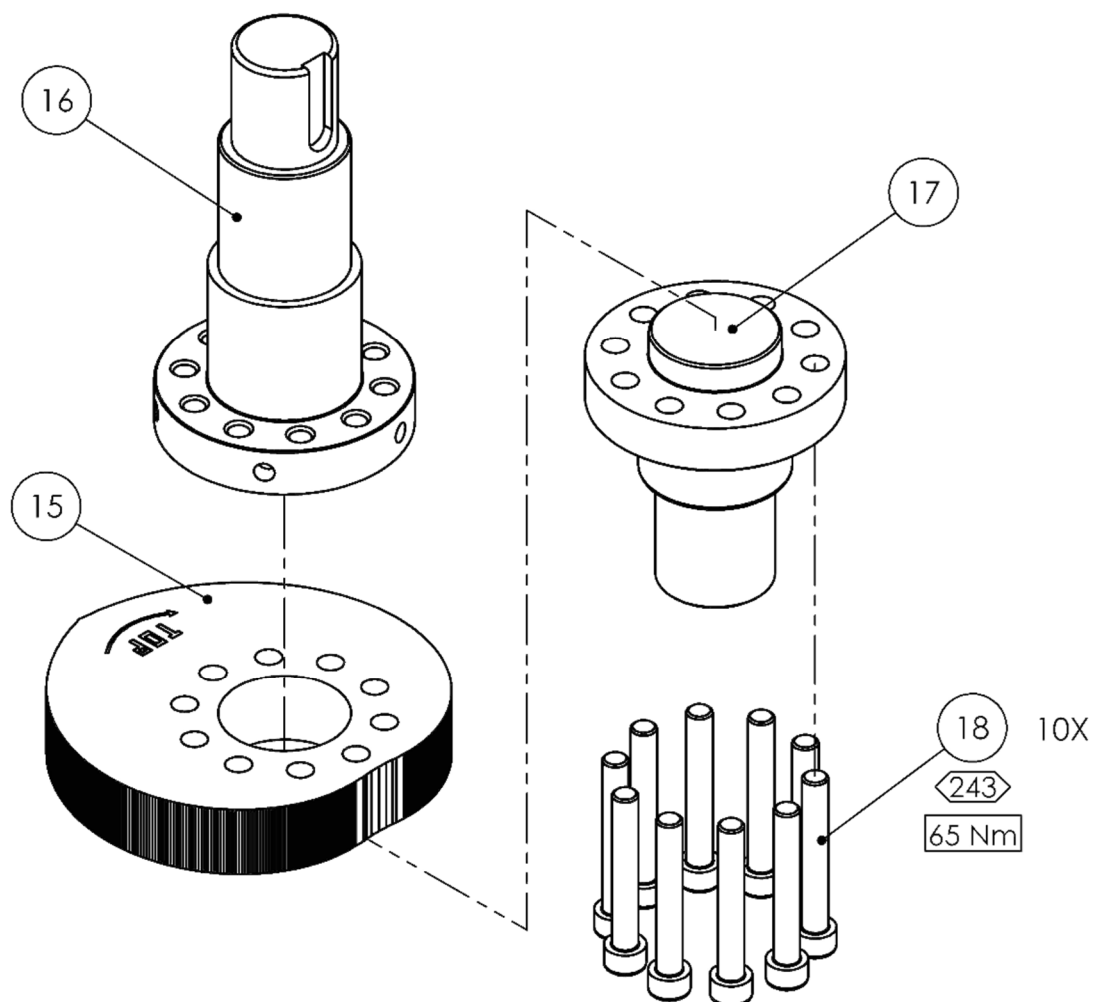
- KEY
-  GREASE
  -  LOCTITE
  -  TORQUE
  -  MAINTENANCE ORDER  
(Reverse for assembly)
  -  GREASE INTERNAL  
(AGMD-010)

**NOTE:**

- Part No. 1 Grease using 502375
- Part No. 4 To be tightened using tool 193120
- Part No. 6 To be tightened using tool 193119
- Part No. 11 To be pressed into housing using tool 193121
- Part No. 12 Remove inner race & grease 502375

**PARTS LIST - Bell Housing & Shaft Assemblies**

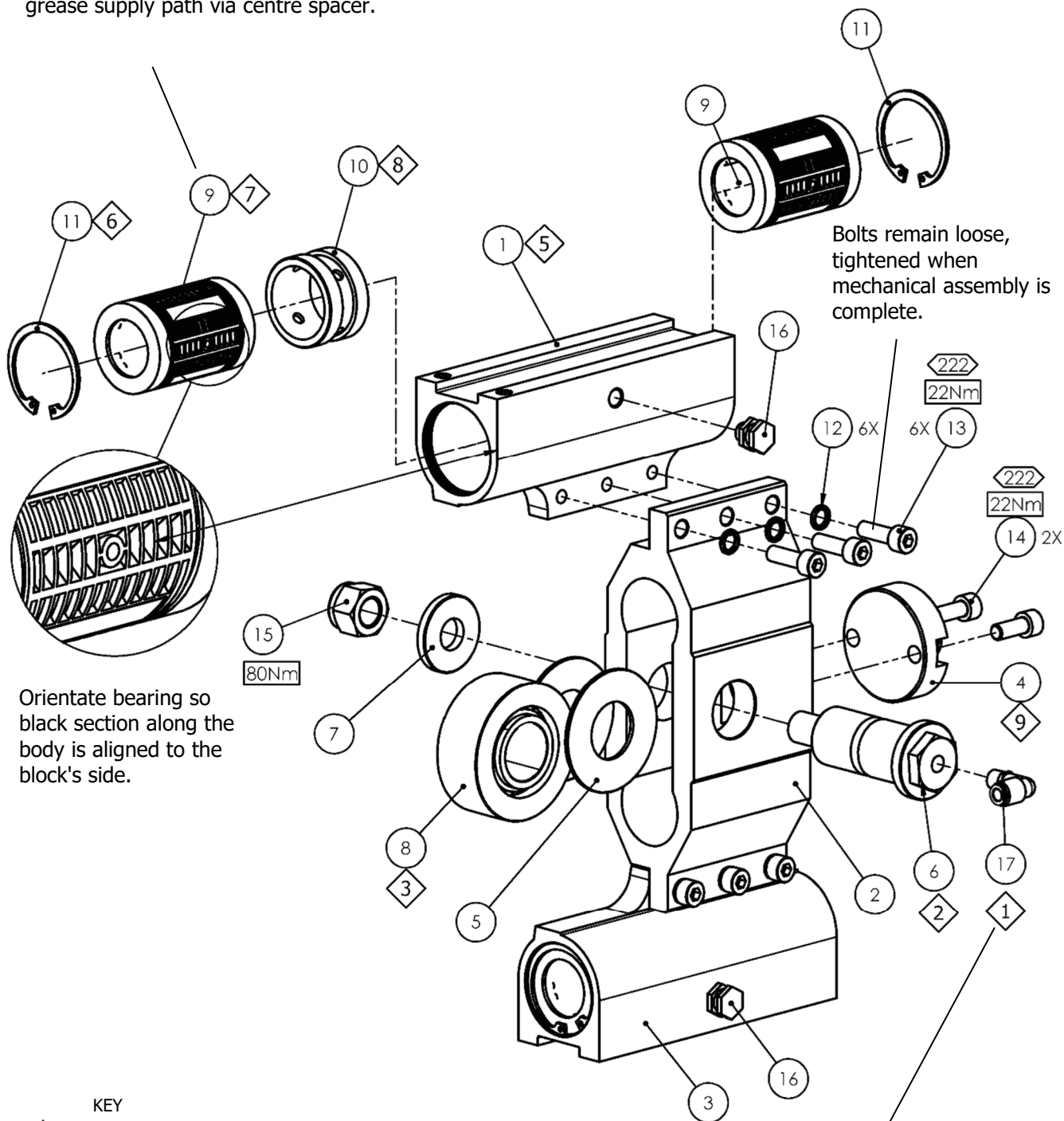
ITEM	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	163951	M6 x 16 CAP HEAD SCREW	6	
2	163952	M6 x 20 CAP HEAD SCREW	6	
3	165087	M6 SPRING WASHER	12	
4	192616	BEARING CAP	1	
5	192617	BEARING CLAMP	1	
6	192639	Ø50 x Ø110 x 44.4 SHAFT BEARING	1	Ⓔ
7	195636	Ø45 x Ø100 x 36 SHAFT BEARING	1	Ⓔ
8	192644	Ø58 X Ø80 X 8 SEAL	1	Ⓔ
9	192650	GREASE NIPPLE	1	
10	192655	M45 BEARING LOCKNUT	1	
11	192656	M50 BEARING LOCKNUT	1	
12	193437	BOTTOM BEARING HOUSING	1	
13	194512	SHAFT ASSEMBLY	1	
14	194539	BELL HOUSING MACHINING	1	
15	192600	CONSTANT VELOCITY CAM	1	
16	192594	TOP SHAFT	1	
17	192606	BASE SHAFT	1	
18	165571	M10 x 70 CAP HEAD SCREW	10	



## PARTS LIST - Carriage Assembly

ITEM	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	192608	LH CARRIAGE END	1	
2	192607	CARRIAGE MIDDLE	1	
3	192609	RH CARRIAGE END	1	
4	192618	CARRIAGE ADAPTOR	1	
5	192611	FOLLOWER GUARD WASHER	2	④
6	192610	CAM FOLLOWER PIN	1	
7	192612	FOLLOWER NUT WASHER	1	
8	192641	Ø72 CAM FOLLOWER	1	④
9	192642	LINEAR BEARING	4	⑤
10	192615	LINEAR BEARING SPACER	2	⑤
11	192652	Ø47INTERNAL CIRCLIP	4	⑤
12	165108	M8 LOCKWASHER	6	
13	165553	M8 x 25 CAP HEAD SCREW	6	
14	165552	M8 x 20 CAP HEAD SCREW	2	
15	163152	M16 NYLOC NUT	1	
16	192649	1/8" GREASE NIPPLE - SLIP ON	2	
17	192661	1/8R - 6mm PUSH IN ELBOW	1	






When fitting new bearings: Ensure seals have been removed from inside of bearing to ensure a correct grease supply path via centre spacer.



Bolts remain loose, tightened when mechanical assembly is complete.

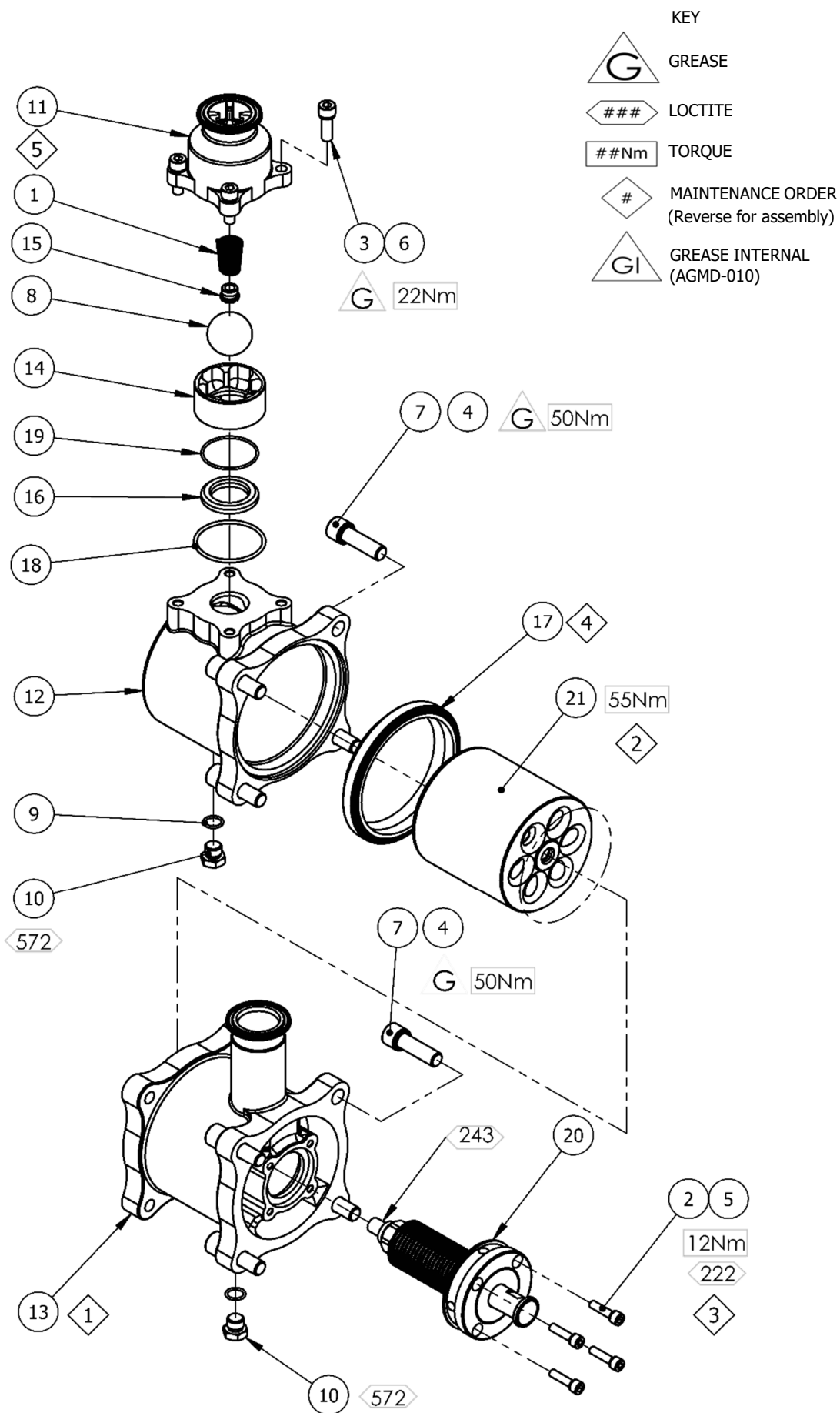
Orientate bearing so black section along the body is aligned to the block's side.

Tighten on final assembly to give correct orientation for hose connection to grease nipple.

- KEY
-  GREASE
  -  LOCTITE
  -  TORQUE
  -  MAINTENANCE ORDER (Reverse for assembly)
  -  GREASE INTERNAL (AGMD-010)

## PARTS LIST - E2-30 Fluid Section






ITEM	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	160513	BALL CHECK SPRING	1	①②
2	163921	M6 x 25 CAP HEAD SCREW	4	
3	164472	M8 x 25 CAP HEAD SCREW	4	
4	165044	M12 SPRING WASHER	8	
5	165087	M6 SPRING WASHER	4	
6	165108	M8 SPRING WASHER	4	
7	165960	M12 x 40 CAP HEAD SCREW	8	
8	171788	Ø1 3/8" ST ST BALL	1	②
9	192505	12.42 x 1.78 O-RING	2	①②
10	192551	1/4 BSP HEXAGON PLUG	2	
11	192595	OUTLET CHECK	1	
12	192596	OUTLET CYLINDER	1	
13	192597	INLET CYLINDER	1	
14	192626	OUTLET CAGE	1	
15	192629	INLET SPRING KEEP	1	①②
16	192632	SEAT	1	②
17	194237	PISTON SEAL	1	①②
18	192647	50.5 x 2.62 O-RING	1	①②
19	192648	41.0 x 1.78 O-RING	1	①②
20	192679	SHAFT/BELLOWS ASSY	1	
21	194243	PISTON ASSEMBLY	1	

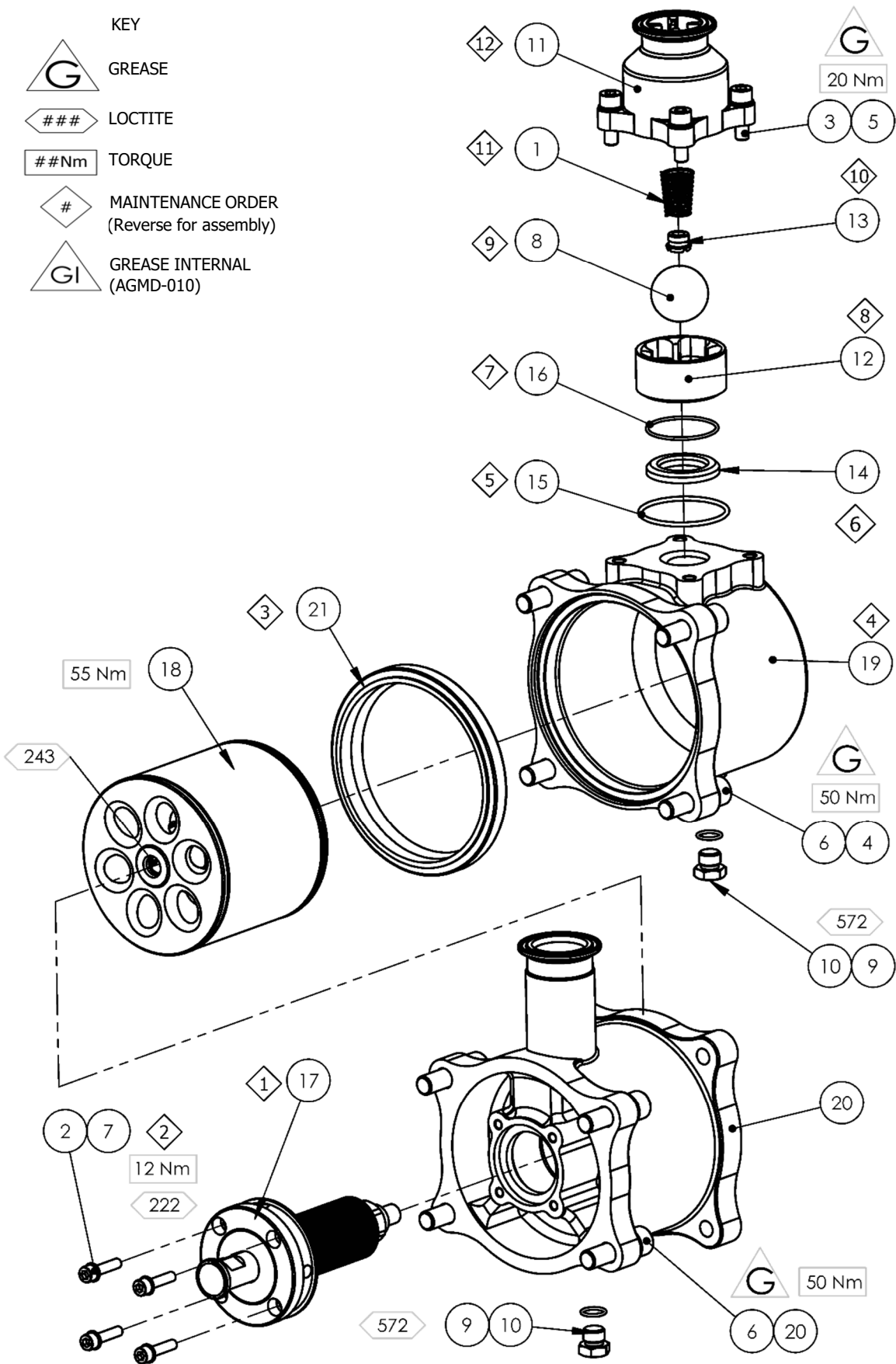


## PARTS LIST - E2-40 Fluid Section

ITEM	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	160513	BALL CHECK SPRING	1	①②
2	163921	M6 x 25 CAP HEAD SCREW	4	
3	164472	M8 x 25 CAP HEAD SCREW	4	
4	165044	M12 x 40 SPRING WASHER	8	
5	165108	M8 SPRING WASHER	4	
6	165960	M12 x 40 CAP HEAD SCREW	8	
7	165087	M6 x 25 SPRING WASHER	4	
8	171788	Ø 1 3/8" ST ST BALL	1	②
9	192505	12.42 x 1.78 O-RING	2	①②
10	192551	1/4 BSP HEXAGON PLUG	2	
11	192595	OUTLET CHECK	1	
12	192626	OUTLET CAGE	1	
13	192629	INLET SPRING KEEP	1	①②
14	192632	SEAT	1	②
15	192647	50.5 x 2.62 O-RING	1	①②
16	192648	41 x 1.78 O-RING - PTFE	1	①②
17	192679	SHAFT/BELLOWS ASSY	1	
18	194244	PISTON ASSEMBLY	1	
19	192789	OUTLET CYLINDER	1	
20	192790	INLET CYLINDER	1	
21	194238	PISTON SEAL	1	①②

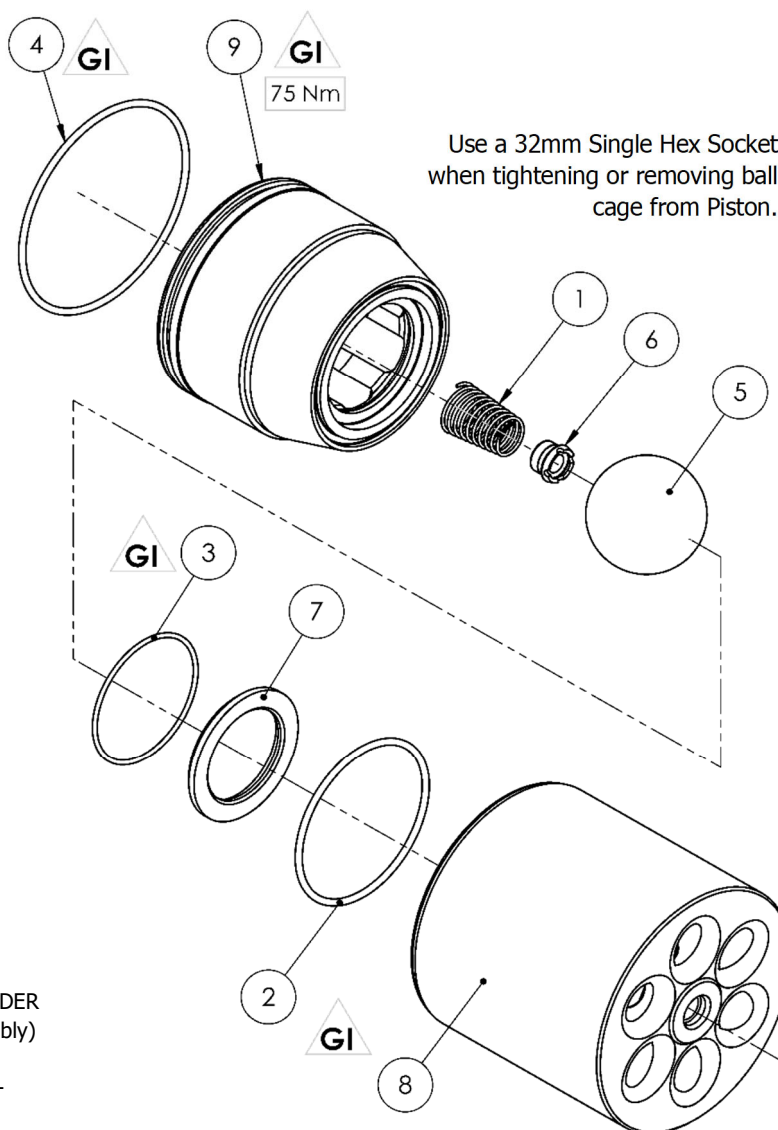


- KEY
-  GREASE
  -  LOCTITE
  -  TORQUE
  -  MAINTENANCE ORDER  
(Reverse for assembly)
  -  GREASE INTERNAL  
(AGMD-010)



## PARTS LIST - E2-30 Piston Assembly

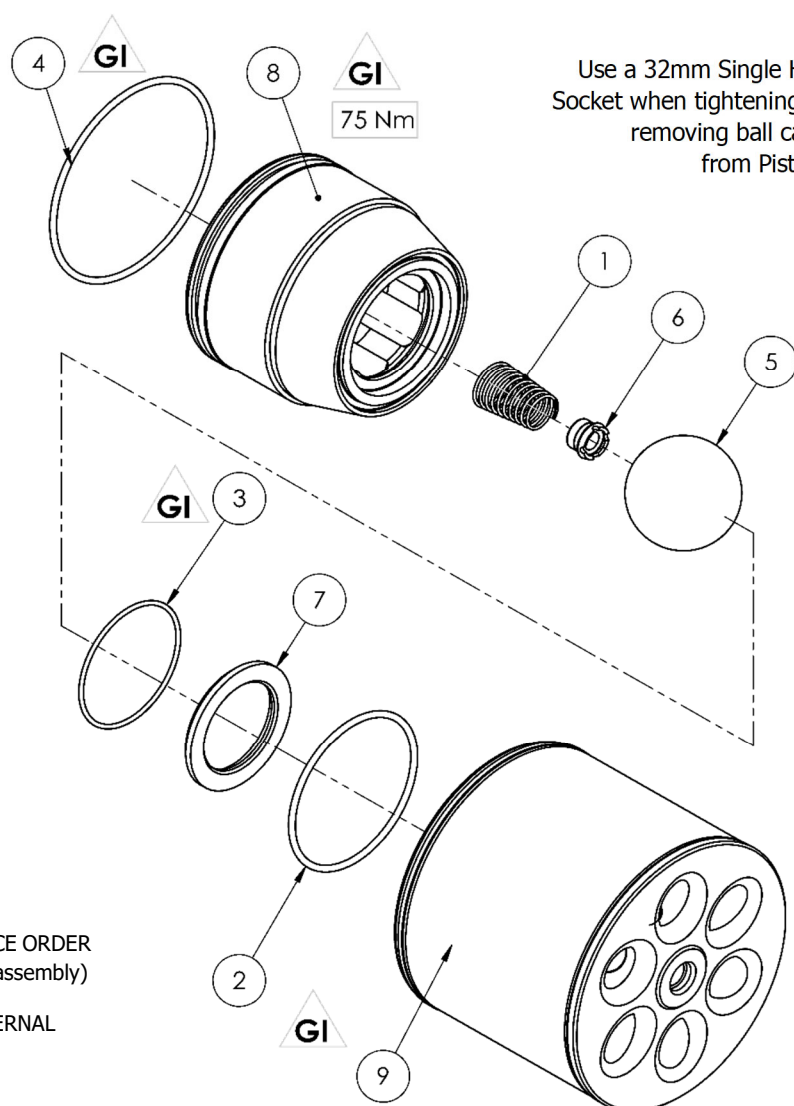
ITEM	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	160513	BALL CHECK SPRING	1	①②
2	162805	63.17 x 2.62 O-RING	1	①②
3	162807	50.52 x 1.78 O-RING	1	①②
4	162854	82.22 x 2.62 O-RING	1	①②
5	171784	1.75 ST ST BALL	1	②
6	192629	INLET SPRING KEEP	1	①②
7	192631	PISTON INLET SEAT	1	②
8	193626	FLUID PISTON	1	
9	193627	BALL CAGE	1	



- KEY
- GREASE
  - LOCTITE
  - TORQUE
  - MAINTENANCE ORDER  
(Reverse for assembly)
  - GREASE INTERNAL  
(AGMD-010)

## PARTS LIST - E2-40 Piston Assembly

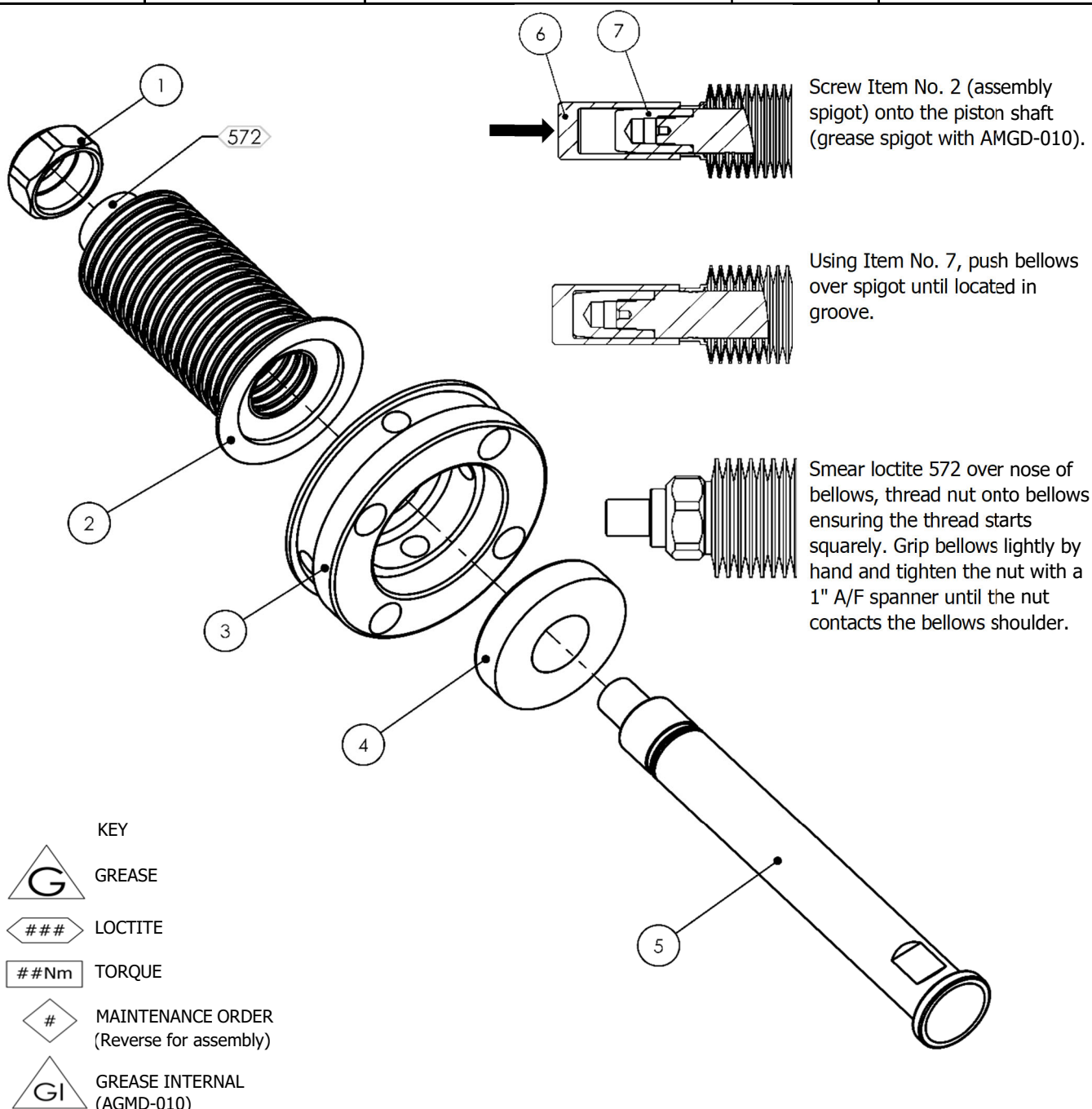
ITEM	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	160513	BALL CHECK SPRING	1	①②
2	162805	63.17 x 2.62 O-RING	1	①②
3	162807	50.52 x 1.78 O-RING	1	①②
4	162854	82.22 x 2.62 O-RING	1	①②
5	171784	1.75 ST ST BALL	1	②
6	192629	INLET SPRING KEEP	1	①②
7	192631	PISTON INLET SEAT	1	②
8	193627	BALL CAGE	1	
9	194112	FLUID PISTON	1	



KEY	
	GREASE
	LOCTITE
	TORQUE
	MAINTENANCE ORDER (Reverse for assembly)
	GREASE INTERNAL (AGMD-010)

## PARTS LIST - Shaft & Bellows Assembly

ITEM	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	192374	RETAINING NUT	1	
2	192579	KNIFED BELLOWS	1	② ③
3	192627	BELLOWS SPACER	1	
4	192628	SHAFT SEAL	1	③
5	192619	PISTON SHAFT	1	
6	502377	BELLOWS POSITIONING TOOL	1	TOOL
7	502382	BELLOWS ASSEMBLY SPIGOT	1	TOOL



## Maintenance

### General Maintenance

The working life and thus the expected life prior to replacement of parts within a Paint Pump are greatly affected by three main factors: -

- Abrasiveness of Fluid Pumped
- Pump Duty Cycle
- Fluid Pressure Output Requirement

The two components which are more greatly affected by the above criteria than any other components in the pump are:

The Main Piston Seal and the Cam Follower ;

it is therefore recommended that these two items are stocked as spare parts in addition to the recommended spare parts kits.

### **NOTE**

Before any maintenance always switch off the pump and secure against any unintentional start up.

## Maintenance

<b>Maintenance schedule</b>	
<b>Inspection</b>	<b>Operation</b>
Daily	Check for any fluid leakage
Weekly	Check for any excessive mechanical noise Check for excessive fluid pressure pulsation Check oil level within gearbox
3 Monthly	While running, apply (502375) grease to cam follower bearings, 8 strokes of a standard 'cartridge' grease gun (502373).
6 Monthly	Grease Main Shaft Bearing with 502375 grease. Inspect Linear Bearings, Rod, Cam and Cam followers for excessive wear, replace if excessive wear can be felt or seen.
Annually	Inspect Piston and Replace Piston Seals / Bellows / Springs. Inspect Piston & Outlet Ball Checks, replace as necessary. Inspect Linear Guide Bearing and Guide Rails for excessive wear. Inspect Cam and Cam followers for excessive wear, replace if excessive wear can be seen.
Every 5 Years	Replace main shaft bearings. Linear Guide Bearings, Guide Rails and Cams if excessive wear can be seen. Drain and replace gearbox oil
Use only 502375 (KP2N-20 DIN 51825) Grease for Cam Follower Bearing.	

## Maintenance

### Gearbox



#### WARNING

Wait until the unit has cooled sufficiently after stopping and isolation.

#### **Gearbox**

Every 1000 hours verify the good condition of oil seals and gaskets

#### **Maintenance**

The gearbox is supplied factory fitted with oil and is a service free unit.

However if seals start to leak and oil level is reduced, both the affected seal and oil need to be replaced as a general overhaul of the unit.

The unit must be removed to be drained, maintained and filled with oil.

If changing the oil place a suitable container underneath the plug for draining.

## Maintenance

### Motor



#### WARNING

Wait until the unit has cooled sufficiently after stopping and isolation.

#### Electric Motors

**Maintenance of Ex Motors - are reported by EN 60079-17 standard, in particular:-**

- The electric connections must be correctly locked to avoid resistance-increases, with consequent contact overheating.
- The insulation air-distance and the surface-distance between conductors, required by the standards, must be respected.
- All the screws, used to assemble the parts of the motors and of the terminal box, must be completely tightened.
- The replacement of seals and of components for cable entrance would be made using spare parts, supplied from the manufacturer, in order to guarantee the original type of protection.
- The Ex joint surfaces have not to be machined and it is not allowed to insert, between them, any kind of seals, not foreseen or supplied from the manufacturer.

The join surfaces have just to be cleaned and, in order to avoid corrosion or water entrance.

**Repair procedures of the Ex motors - are reported by IEC 79-19 standard.**

When it is not possible to make the repairs of Ex motors at the manufacturer's plant, the outside workshops, deputed to this task, must be endowed by the necessary capability, including:

- Sufficient technical knowledge of these motors.
- Factory equipment with tooling and facilities, suitable to make repairs.
- Quality control department, for the checks and the tests, requested after repairs.
- For the Ex motors the repairs of parts, directly involved on the protection against the explosion risk, must be done without any modification to the original motor design.



## Fault Finding

<b>Mechanics</b>		
<b>Symptom</b>	<b>Possible Cause</b>	<b>Remedy</b>
Gearbox Output shaft does not rotate, even though the motor is running.	Drive between shafts in the gear unit interrupted	Return the unit for repair and replace gearbox
Gearbox Oil leaking <ul style="list-style-type: none"> <li>• from the gear unit cover</li> <li>• from the motor flange</li> <li>• from the gear unit flange</li> <li>• from the output oil seal</li> </ul>	a) Defective gasket on gear unit cover. b) Defective gasket. c) Gear unit not ventilated	a) Retighten screws on gear unit cover. b) Return gearbox c) Check vent is clean/fitted and not the transportation plug
Gearbox Oil leaking from ventilator	Unit overfilled with oil.	Check and correct the oil level
Cam Followers bearing generating heat / noise	Bearing needs lubrication	Grease bearing or replace if damage is too great
Carriage does not maintain contact with cam	a) Spring tension insufficient b) Fluid seal friction or piston movement prevented	Check and replace springs Check fluid section
Noisy Changeover	a) Spring tension insufficient b) Fluid seal friction or piston movement prevented	Replace green spider coupling

## Fault Finding

<b>Fluid Section</b>		
<b>Symptom</b>	<b>Possible Cause</b>	<b>Remedy</b>
Pump will not 'Prime'	a) Air entering the suction hose/manifold b) Worn piston seals c) Ball checks not seating correctly.	a) Check o-rings and hose connections b) Replace piston seals. c) Inspect, clean and/or replace balls and seats.
Pump will not run	a) No power b) Inverter Unit or safety interlocks 'tripped'	a) Check electrical supply b) Check inverter and fault conditions
Pump runs, but lack of pressure	a) Worn piston seals b) Inverter Unit or safety interlocks 'tripped'	a) Replace piston seals. b) Inspect, clean and/or replace balls and seats.
Paint leaking from inside cover	Bellows seal failure	Replace bellows seal, check piston seal, replace as necessary
Excessive Pressure Pulsation	a) Ball checks not seating correctly. b) Main shaft bearings worn c) Cam follower worn d) Cam direction incorrect	Replace bellows seal, check piston seal, replace as necessary

## Testing and Lubricating

### Testing and Lubricating after major overhaul



#### WARNING

Testing and Lubricating - Qualified personnel only

- 1 Connect pump to paint system.
- 2 Connect electric motor to a suitable electrical supply.
- 3 Fit the gearbox vent plug.
- 4 Turn on paint system and set back pressure regulator to zero.
- 5 Turn the pump on at the local isolation mounted switch.

#### IMPORTANT

Never allow the pump to run with a closed ('valved off') inlet or outlet connection

- 6 Allow the pump to run for about 10 minutes between 60 to 80Hz to ensure any trapped air is correctly vented.  
Check for any leaks and mechanical noises.
- 7 While running, apply (502375) grease to cam follower bearings, 8 strokes of a standard 'cartridge' grease gun (502373).
- 8 While running apply (502375) grease to main shaft bearing (40 strokes of a grease gun on a new bearing and 6 pumps on a bearing in current use).
- 9 Run the pump at 20 cycles/min [50 HZ] and increase the back pressure to 10 bar and run for 1 hour.

Check for any leaks and mechanical noises.

### Fluid Drain Down

Always wear protective eyewear, gloves, clothing and respirator as recommended by the fluid and solvent manufacturer.

- 1 Stop the pump (turn off the electric motor);

isolate the paint supply and place a suitable container underneath the hose to prevent spillage.

- 2 Disconnect the inlet & outlet hoses and position securely into a suitable container.
- 3 Start the pump and run at slow speed [20Hz] for 1 minute.

The pump will now have most of the paint removed;  
however, some material will remain within the fluid cylinders and manifolds.

- 4 If required to finally remove any paint from the pump, place the supply hose in a compatible solvent and run the pump until sufficiently clean.

## Spare Parts List

### Recommended Replacement Spare Parts and Kits for E2-30/40 Pumps

KIT No.	Part No.	Description	Remarks
#	192600	Constant Velocity Cam	
#	193626	Ø100 Piston	E2-30
#	194112	Ø114 Piston	E2-40
①	250768**	Fluid section seal kit	E2-30
①	250796**	Fluid section seal kit	E2-40
②	250738**	Fluid Section overhaul kit	E2-30
②	250786**	Fluid Section overhaul kit	E2-40
③	250609	Bellows replacement kit	
④	250611	Cam Follower Bearing Kit	
⑤	250612	Linear Guide and Rod Kit	
⑥	250599	Main Bearing Overhaul Kit	
#	502672*	* Cam Upgrade Kit	
#	192688	Auto Lubrication Kit	Cam Follower Bearing
#			

Check Main Parts List for details of Individual Kit Contents

\* Pumps before serial number 14769 will have a Mark 1 constant velocity cam fitted.

If new cams are required, cam upgrade kit must be ordered as old cam shape is no longer available.

As the Cam is now unidirectional, the direction must be checked to ensure a clockwise motion.

\*\* Please note,

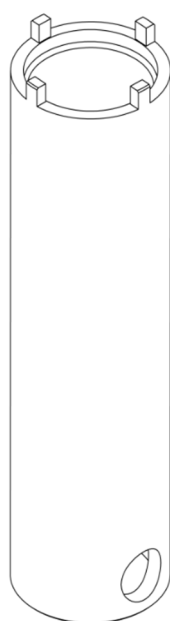
fluid section seal kits contain all the necessary components to service mark one and mark two fluid pistons.

## ACCESSORIES

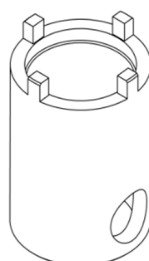
PART NUMBER	DESCRIPTION	REMARKS
192800	Smart Card	
502501	BPR Control Box	
502483	Electrical Panel for Single Pump Operation	Inc. Smart Card
502373	Grease Gun for Cam Follower (& Main Bearings)	Collet Connector
502514	Grease Gun for Linear Bearings (300mm Extension)	Hook Connector
502375	Grease for Cam Follower (& Main Bearings)	
502376	Grease for Linear Bearings	
192720	Sensor Manifold	
192547	Pressure Sensor [4-20 mA / 0-25 bar]	Pressure Feedback
192008	1.5" Sanitary Gasket	
192009	1.5" Sanitary Clamp	
194237	E2-30 Fluid Piston Seal	
194238	E2-40 Fluid Piston Seal	

## ACCESSORIES

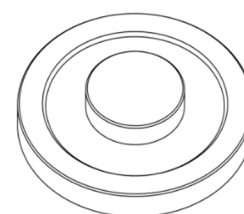
PART NUMBER	DESCRIPTION	REMARKS
192450	M8 Torx Security Screwdriver for Cover	FOC with a New Pump
502508	Top Bearing Locknut Tool	
502509	Bottom Bearing Locknut Tool	
502510	Top Bearing Press Tool	
502511	Bottom Bearing Press Tool	
502512	Shaft Assembly Tool	
502377	Bellows Assembly Tool	
502382	Bellows Assembly Spigot	



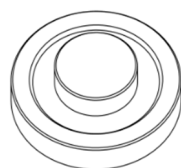
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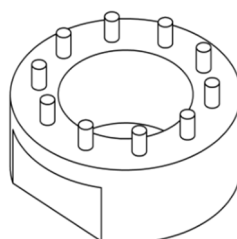
502509



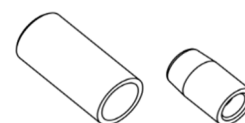
502510



502511



502512



502377 &amp; 502382

**NOTES**

## WARRANTY POLICY

This product is covered by Carlisle Fluid Technologies' materials and workmanship limited warranty. The use of any parts or accessories, from a source other than Carlisle Fluid Technologies, will void all warranties. Failure to reasonably follow any maintenance guidance provided, may invalidate any warranty.

For specific warranty information please contact Carlisle Fluid Technologies.

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